# **Mandatory Product Update/Safety Bulletin**

PCU20-005

Overspeed & Overspeed Slack Rope Safety Device Update
April 3, 2020



| COMPLIANCE CATEGORY   |                 | PRIORITY CODE   |  |
|---|-----------------|---|--|
| Safety     Sa |                 | □ 1   |  |
| Failure to comply with this product update could result in  |                 | Prior to unit startup or prior to continued operation     |  |
| personal injury or death. Compliance is mandated within a   |                 | (Immediate Action Required)                               |  |
| specific operating time.  |                 |   |  |
|   |                 | _   |  |
| Compliance Required   |                 | ∑ 2   |  |
| Identifies the need for action to correct a condition that, if left   |                 | At first opportunity (Prior to Next Scheduled Maintenance |  |
| uncorrected, may result in reduced equipment reliability or   |                 | Interval)   |  |
| efficiency. Compliance may be required within a specific  |                 |   |  |
| operating time.   |                 |   |  |
|   |                 |   |  |
| U Optional  |                 | <u></u> 3   |  |
| Identifies changes that may be beneficial to some, but not  |                 | Next Scheduled Maintenance Interval                       |  |
| necessarily all. Accomplishment at customer's discretion.   |                 |   |  |
| Notification  |                 | l   |  |
| Notification  Customer communication, no.   | action required | U 4 Optional / Notification                               |  |
| Customer communication, no action required.   |                 | Optional / Notification                                   |  |
| PRODUCT MODELS AFFECTED   |                 |   |  |
| All PC3/Titan-1000/1500 Series Hoists with Overspeed or Overspeed Slack Rope Safety Device (excludes Turbine Service Lift/BMU   |                 |   |  |
| Hoists)   |                 |   |  |
|   |                 |   |  |
| COMPONENT SYSTEM  |                 |   |  |
| Electrical  |                 | Safety Other:   |  |
|   |                 |   |  |
| SUB COMPONENT   |                 |   |  |
| Overspeed Safety Device/Slack Rope Assembly – Main Casting  |                 |   |  |
|   |                 |   |  |
| Purpose   |                 |   |  |
| We received a report of an Overspeed Safety Device within the Titan/PC3 -1000/1500 Traction Hoist with a crack in the casting   |                 |   |  |
| after an overspeed activation. In the unlikely event of a loss of traction of the suspension rope in the traction sheave, a drive   |                 |   |  |
| train failure leading to a freewheeling traction sheave, or running off the end of the rope, the Overspeed or Overspeed Slack Rope  |                 |   |  |
| Safety Device main casting could crack due to high impact force.  |                 |   |  |
|   |                 |   |  |
| For any unit with a serial number lower than 20Y20957S, a modification to the Overspeed or Overspeed Slack Rope Safety Device   |                 |   |  |
| is required to ensure proper operation in the event of an issue as outlined above.  |                 |   |  |
| Action Poquired   |                 |   |  |
| Action Required.  FOR UNITS SOLD TO CUSTOMERS:  |                 |   |  |
| 1. Notify all customers immediately of this update and work with them to schedule the update.   |                 |   |  |
| 2. Houry an austomers immediately of this aparte and work with them to schedule the aparte.   |                 |   |  |
| PRIOR TO NEXT RENTAL OF HOIST:  |                 |   |  |
| 2. For units that do not have a slack rope device, the Overspeed Safety Device must be updated with the Overspeed Update Kit  |                 |   |  |
| for 8500 (723606-1) per Service Instruction 703897-2 before it can be used.   |                 |   |  |
| 3. For units that have a slack rope device, the Overspeed Safety/Slack Rope Device must be updated with the Overspeed Update  |                 |   |  |
| Kit for 8526/8523 (723607-1) per Service Instruction 703897-2 before it can be used.  |                 |   |  |
|   |                 |   |  |
| FOR UNITS CURRENTLY IN USE:   |                 |   |  |
| 1. Units are ok to remain on rent; however, they must be updated before next use.   |                 |   |  |

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#### FOR SPARE PARTS IN YOUR INVENTORY:

- 1. All inventory of p/n 8500 must be updated with the Overspeed Update Kit for 8500 (723606-1) per Service Instruction 703897-2 before they can be used.
- 2. All inventory of p/n 8523 and 8526, 8526-1 & 8526-2 must be updated with the Overspeed Update Kit for 8523/8526 (723607-1) per Service Instruction 703897-2 before they can be used.
- 3. All inventory of p/n 8506 must be updated to include the knurled pin outlined in Service Instruction 703897-2, Step 1.3.3.

## TO PERFORM SERVICE:

 Call Power Climber Customer Service to request the parts and instructions that are required for your location. Parts will be provided under warranty.

### **ACCOMPANYING DOCUMENTS**

703897-2 Titan/PC3 Overspeed Update Procedure

